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TECHNICAL DATA SHEET 1 15.06.2016			TEKNOCOAT 1682 2-component lacquer 1682-1X	
ТҮРЕ	Two-component yellowin	ng resistant clear la	acquer.	
USE	For all types of wood and fibreboards. Well fitted as topcoat for stain and pigmented surfaces. Only for interior use.			
SPECIAL PROPERTIES	Very good yellowing resistance. Very good surface resistance. Very good filling properties. No aromatics. Very low formaldehyde emission.			
TECHNICAL DATA				
Gloss (60°)	5-80 units Gardner			
Delivery viscosity	45-50 s, DIN-cup 4, 20°C			
Specific density	0.94-0.98 kg/l.			
Solids, weight	Approx. 46 % Approx. 39 % by volume			
Volatile organic compound (VOC)	See Safety Data Sheet.			
Storage	Storage: See label.			
Mixing ratio	9 % by weight HARDENER 1399-12. 10 % by volume			
Pot life	24 hours when thinned to 20 s DIN 4, 20°C			
System	Can be used as one coat paint, as primer and as topcoat. Do you wish a lighter appearance use TEKNOCOAT 1684-1X as prime Highest recommended amount applied, 300 g/m².		NOCOAT 1684-1X as primer.	
DIRECTIONS FOR USE				
Application method	Conventional-, high pressure- and automatic spraying. Curtain and roller coating.			
Drying	Dry for handling Dry for stacking	<u>20 °C</u> 1-2 hours 12 hours	<u>50 °C</u> 30 min. 2 hours	
Hardener	HARDENER 1399-12.			
Thinner	TEKNOSOLV 1135-93.	TEKNOSOLV 1135-93.		
Cleaning	TEKNOSOLV 1135-93.	TEKNOSOLV 1135-93.		

HEALTH AND SAFETY See Material Safety Data Sheet.

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